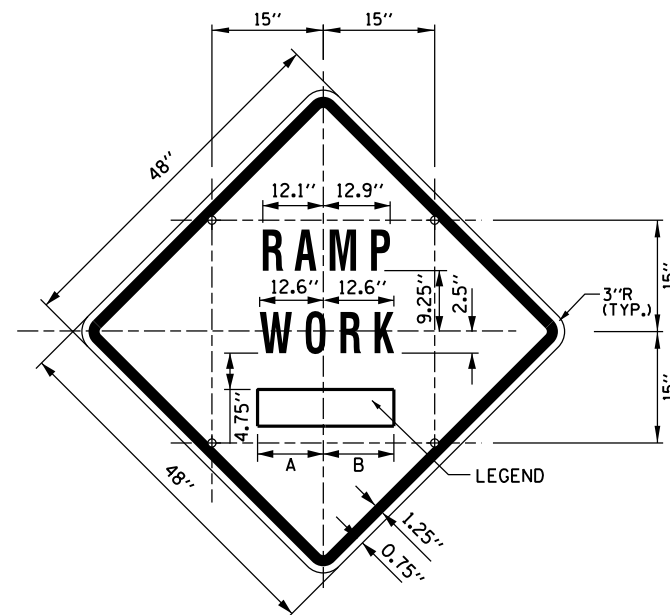


Tollway Standard Drawing Revisions

Section E	MOT	
	Standard	Modification Summary Effective 3/31/2014
	E1	Construction Signs
		Revised "Fine" Sign Number Per MUTCD
		Added: "LED Display" To Work Zone Speed Limit Sign Assembly
	E2	Lane Closure Details
Sheets 1-3		Removed Any Designated MPH From Workzone Speed Limit Sign Assembly
		Increased Buffer Space From 500' to 650'
		Reduced Lane Closure Taper Distance From 1000' To 800'
		Adjusted Arrow Board Distance With Decreased Taper Length
		Revised Note 9.
	E3	Shoulder Closure Detail
		Deleted "Shoulder Closure Detail (Maintain Existing Speed Limit)"
		Revised "Workers" Sign Number per MUTCD
		Removed Any Designated MPH From Workzone Speed Limit Sign Assembly
		Revised Note 12.
		Deleted Note 16.
		Notes 17-19 Have Been Renumbered.
	E4	Maintenance of Traffic Reverse Curve
Sheet 2 of 2		Type I - Reverse Curve Data For WZSL 45 MPH
		Type II - Reverse Curve Data For WZSL 50-55 MPH
		TypeIII - Reverse Curve Data For WZSL 60-65 MPH
	E5	Temporary Gore Details
		Temporary Entrance Taper Distance Based on 45 MPH.
	E6	Contractor Aceso To Work Area
		Revised Note for Temporay Concrete Barrier at Construction Entrance
		Added Work Zone Speed Limit 45 MPH
	E7	Pull-Out Area
Sheet 2 of 2		New Law Enforcement Pull-Out Area

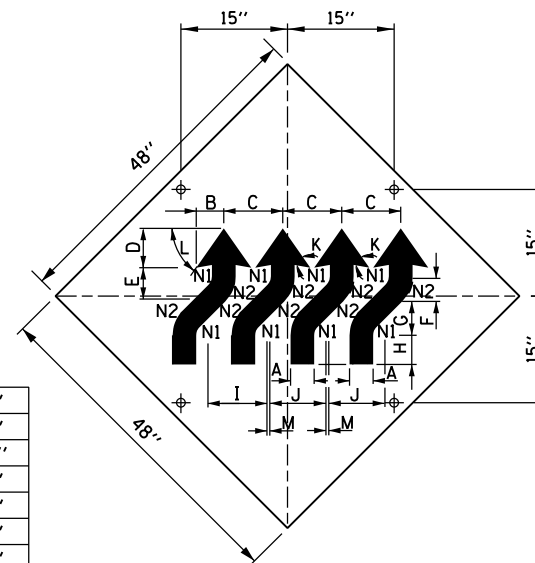
New Sheet



SIGN TS-2 (O)

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)  
BORDER AND SYMBOL - BLACK  
SIZE: 48"x48"  
LETTERING: 7" FEDERAL SERIES D  
MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN

SIGN NO.	LEGEND	A	B
TS-2A	AHEAD	15.50"	15.50"
TS-2B	500 FT	14.25"	15.13"
TS-2C	1000 FT	14.88" L2	15.75" L2
TS-2D	1500 FT	14.88" L2	15.75" L2
TS-2E	1/2 MILE	15.75" L3	15.75" L3
TS-2F	1 MILE	13.06"	13.06"

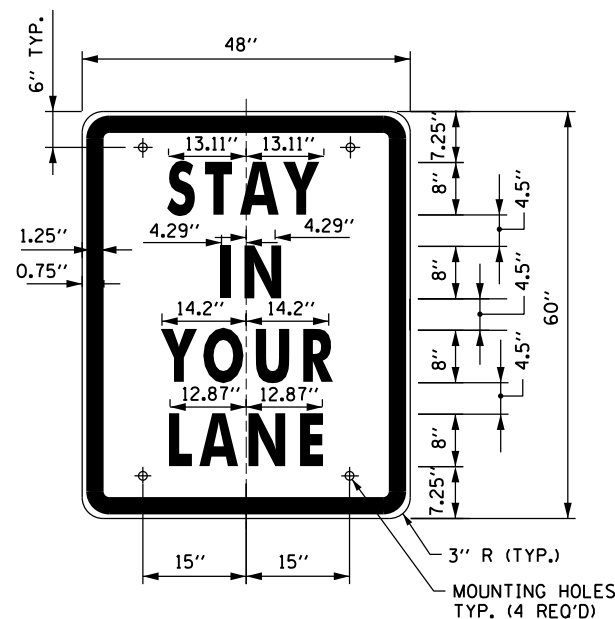


SIGN WI-4dR (O)

COLOR: BACKGROUND, FLUORESCENT ORANGE (O)  
TYPE A REFLECTIVE SHEETING PER STANDARD SPECIFICATIONS (\*A)  
BORDER AND LETTERS-BLACK  
SIZE: 48"x48"

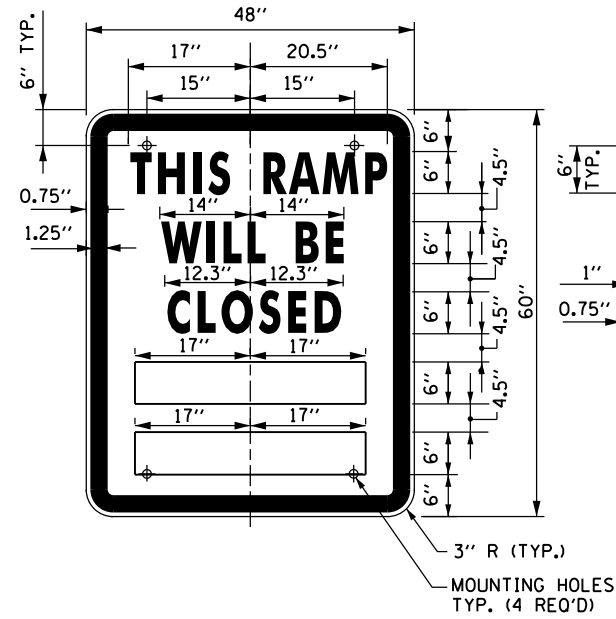
MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN.

A	4 1/2"
B	5 3/4"
C	12 1/2"
D	7 3/4"
E	6 1/2"
F	4 1/2"
G	6 1/2"
H	6"
I	12 3/4"
J	12"
K	45°
L	55°
M	0 3/4"
N1	2"
N2	6 1/2"



SIGN TS-3

COLOR: BACKGROUND - WHITE (REFLECTORIZED)(\*A)  
BORDER AND LETTERS - BLACK  
SIZE: 48"x60"  
LETTERING: LEGEND - 8" FEDERAL SERIES D  
MOUNTING HOLES: 7/16" DIA., 4 HOLES, SPACED AS SHOWN

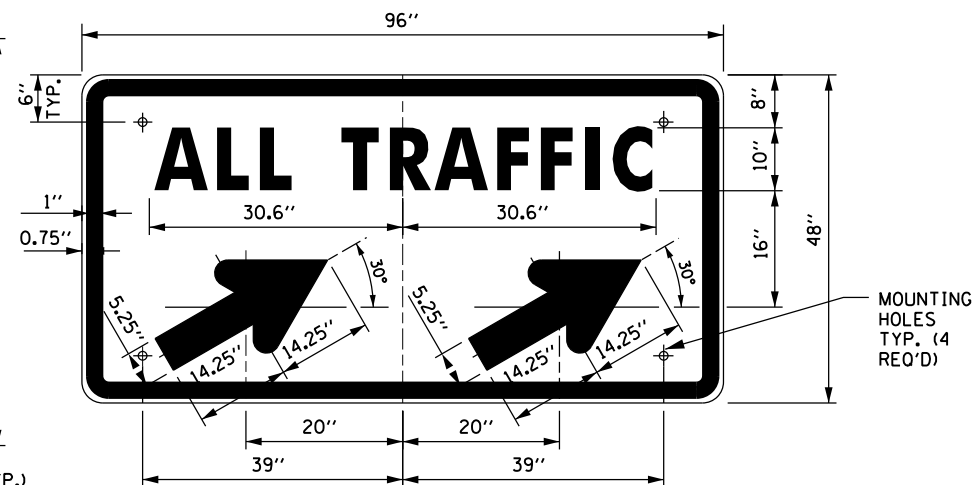


SIGN TS-4

COLOR: BACKGROUND - WHITE (REFLECTORIZED)(\*A)  
BORDER AND LETTERS - BLACK  
SIZE: 48"x60"  
LETTERING: LEGEND - 6" FEDERAL SERIES C  
MOUNTING HOLES: 7/16" DIA., 4 HOLES, SPACED AS SHOWN

#### RAMP CLOSURE ADVANCE INFORMATION SIGN

THE VARIABLE MESSAGE WITH DATES FOR THE BOTTOM TWO LINES SHALL BE DETERMINED BY THE ENGINEER AND GIVEN TO THE CONTRACTOR BEFORE THE REQUIRED FIELD ERECTION DATE.



SIGN TS-5a & TS-5b

COLOR: BACKGROUND - WHITE (REFLECTORIZED)(\*A)  
BORDER AND LETTERS - BLACK  
ARROW - BLACK  
SIZE: 96"x48"  
LETTERING: 10" FEDERAL SERIES D  
MOUNTING HOLES: 7/16" DIA., 4 HOLES, SPACED AS SHOWN  
NOTE: SIGN TS-5a IS SHOWN, SUBSTITUTE LEGEND " " FOR " " FOR SIGN TS-5b

#### NOTES:

- ALL LETTERING IS DESIGNATED BY SIZE AND SERIES IN ACCORDANCE WITH THE LATEST EDITION OF "STANDARD ALPHABETS FOR HIGHWAY SIGNS AND PAVEMENT MARKINGS" AS PUBLISHED BY THE U.S. DEPARTMENT OF TRANSPORTATION. LETTERING SPACING SHALL BE IN ACCORDANCE WITH THIS GUIDE EXCEPT WHERE NOTED.
- SYMBOLS AND ARROWS SHALL CONFORM TO THE DETAILS SHOWN IN THE LATEST EDITION OF "STANDARD HIGHWAY SIGNS" AS PUBLISHED BY THE U.S. DEPARTMENT OF TRANSPORTATION.
- SEE THE CONTRACT REQUIREMENTS FOR ADDITIONAL NOTES AND SPECIFICATIONS.  
(O) FLUORESCENT ORANGE REFLECTIVE SHEETING PER THE STANDARD SPECIFICATIONS.  
(\*A) - REFLECTIVE SHEETING PER THE STANDARD SPECIFICATIONS.
- DIMENSIONS INDICATED THUS L ARE BASED ON A REDUCTION IN STANDARD LETTERING SPACING AS SHOWN BELOW:  
L1 SPACING REDUCED BY 25%  
L2 SPACING REDUCED BY 40%  
L3 SPACING REDUCED BY 50%

SHEET 1 OF 2

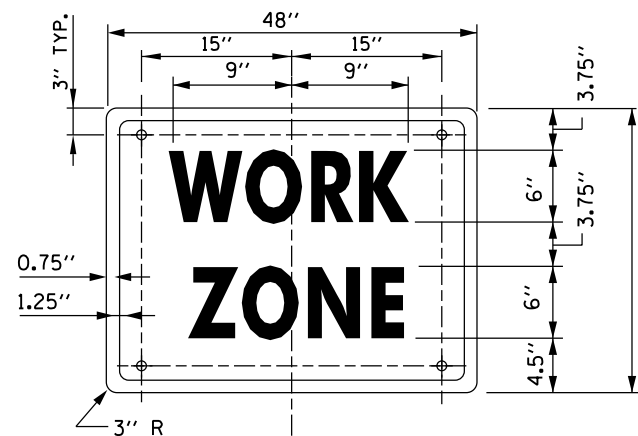


DATE	REVISIONS
5-1-2009	DELETED FLASHING ARROW BOARDS
1-1-2011	ADDED SIGN COLOR DESIGNATION
11-1-2012	DELETED SIGN TS-1
3-31-2014	REVISED FINE SIGN NUMBER AND ADDED LED SPEED LIMIT DISPLAY

CONSTRUCTION SIGNS

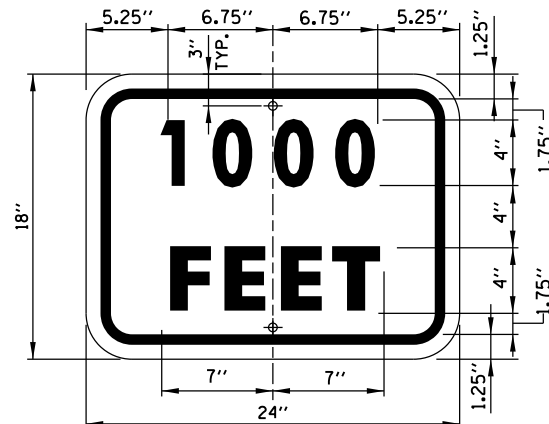
STANDARD E1-04

APPROVED *Paul Kovacs* DATE 5-1-2009  
CHIEF ENGINEER



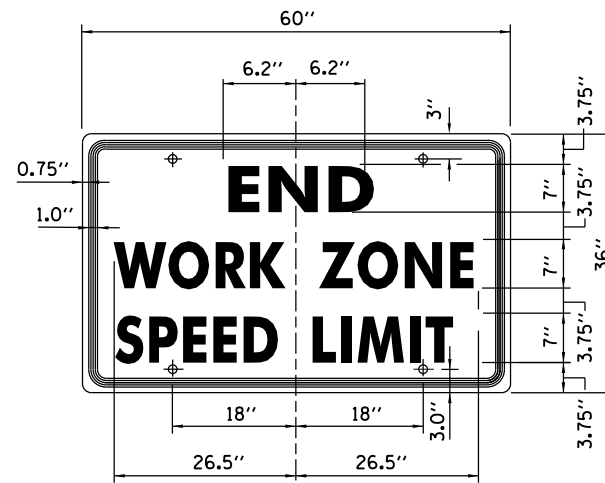
SIGN G20-I102 (O)

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)  
BORDER AND LETTERS - BLACK  
SIZE: 48"x24"  
LETTERING: 6" FEDERAL SERIES C,  
MOUNTING HOLES: 3/16" DIA., 4 HOLES SPACED AS SHOWN  
ON SIGN G20-2A



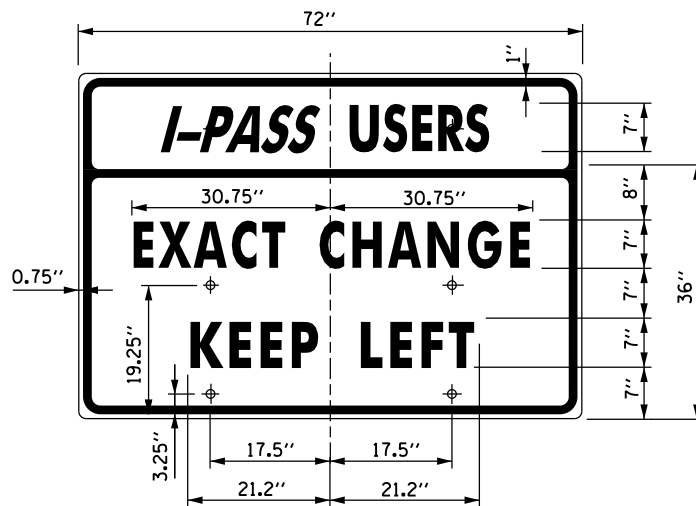
SUPPLEMENTAL PLATE (O)

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)  
BORDER AND LETTERS - BLACK  
SIZE: 24"x18"  
LETTERING: 4" FEDERAL SERIES D  
MOUNTING HOLES: 3/16" DIA.



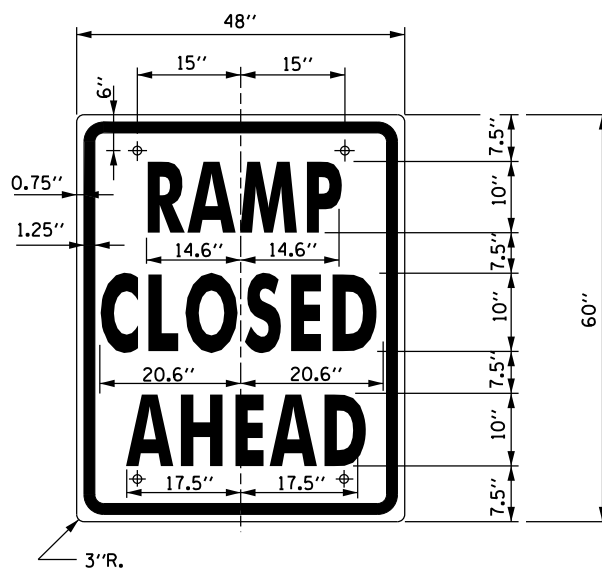
SIGN G20-I103 (O)

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)  
BORDER AND LETTERS - BLACK  
SIZE: 60"x36"  
LETTERING: 6" FEDERAL SERIES C,  
MOUNTING HOLES: 3/16" DIA., 4 HOLES SPACED AS SHOWN



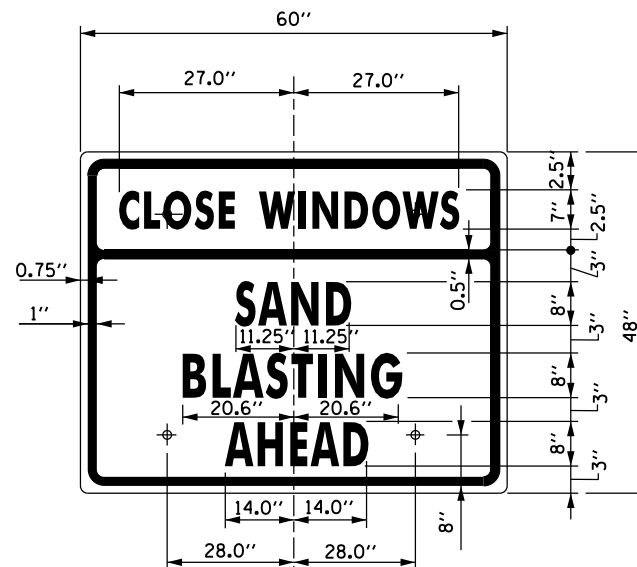
SIGN TS-7

COLOR: BACKGROUND - WHITE (REFLECTORIZED) (\*A)  
BORDER AND LETTERS - BLACK  
SIZE: 72"x36"  
LETTERING: 7" FEDERAL SERIES C  
MOUNTING HOLES: 3/16" DIA., 4 HOLES SPACED AS SHOWN



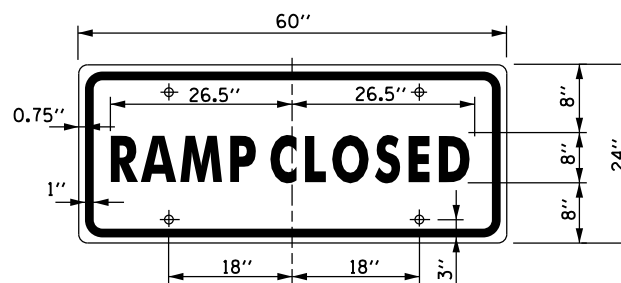
SIGN TS-9

COLOR: BACKGROUND - WHITE (REFLECTORIZED)  
BORDER AND LETTERS - BLACK  
SIZE: 48"x60"  
LETTERING: 10" FEDERAL SERIES C  
MOUNTING HOLES: 3/16" DIA., 4 HOLES SPACED AS SHOWN



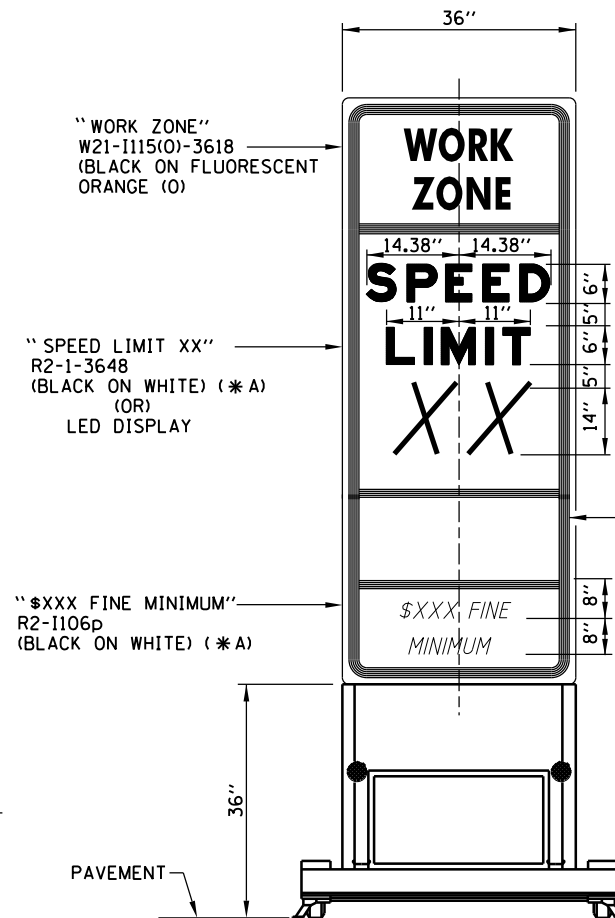
SIGN TS-10 (O)

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)  
BORDER AND LETTERS - BLACK  
SIZE: 60"x48"  
LETTERING: 8" FEDERAL SERIES C, 7" FEDERAL SERIES B  
MOUNTING HOLES: 3/16" DIA., 4 HOLES SPACED AS SHOWN



SIGN TS-6

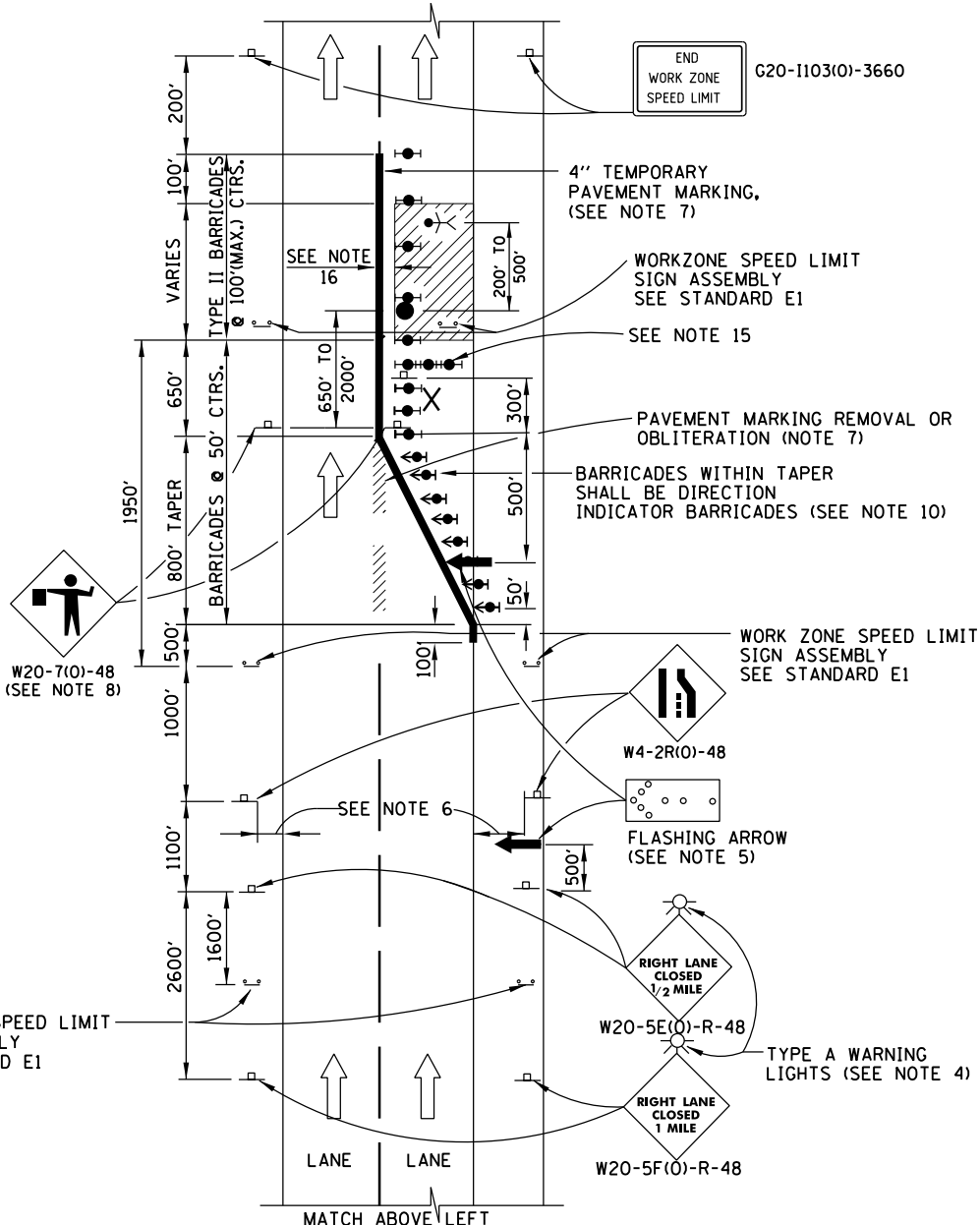
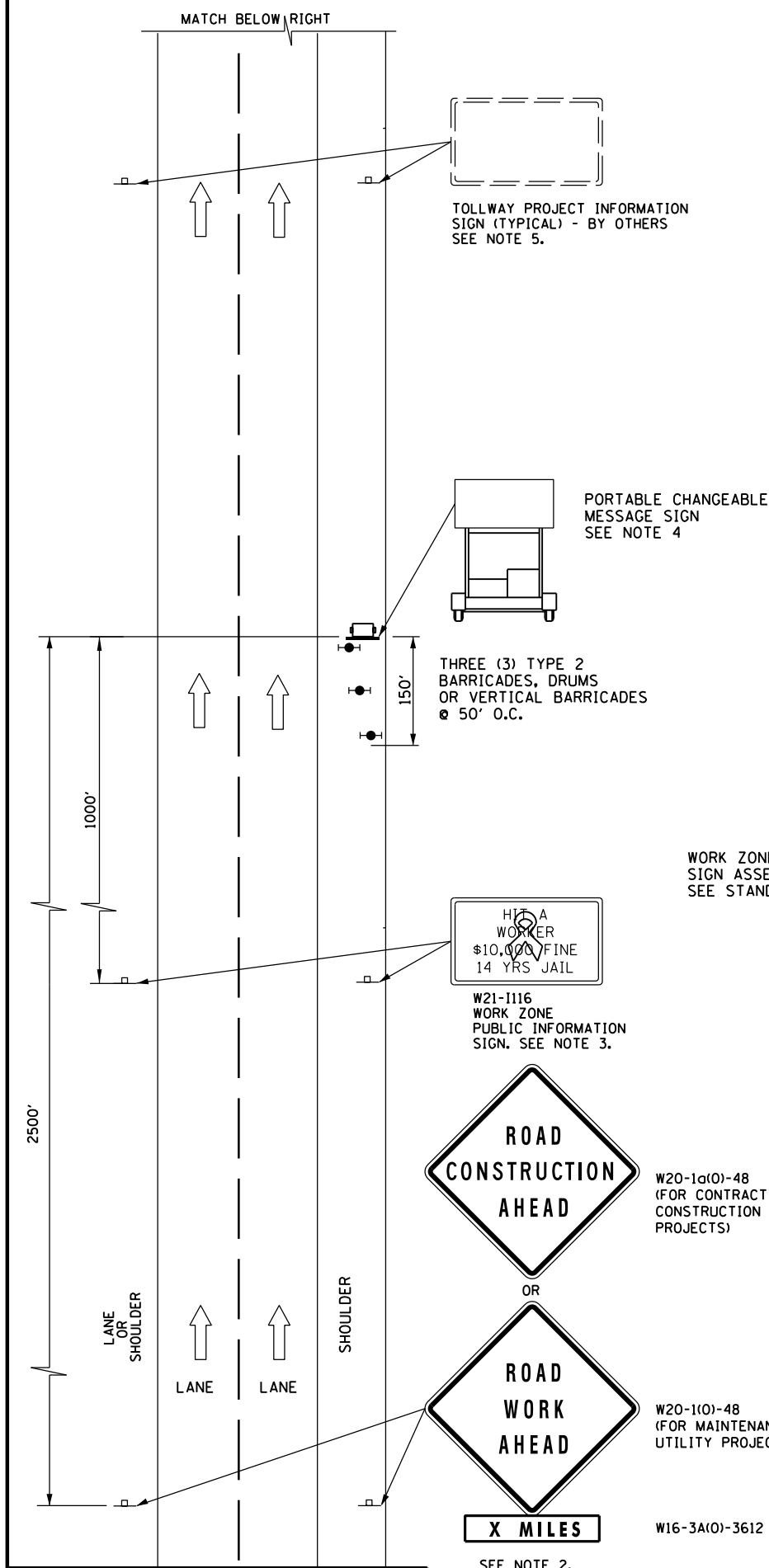
COLOR: BACKGROUND - WHITE (REFLECTORIZED)  
BORDER AND LETTERS - BLACK  
SIZE: 60"x24"  
LETTERING: 8" FEDERAL SERIES C  
MOUNTING HOLES: 3/16" DIA., 4 HOLES SPACED AS SHOWN



WORK ZONE SPEED LIMIT  
SIGN ASSEMBLY

#### GENERAL NOTES:

- ALL LETTERING IS DESIGNATED BY SIZE AND SERIES IN ACCORDANCE WITH THE LATEST EDITION OF "STANDARD ALPHABETS FOR HIGHWAY SIGNS AND PAVEMENT MARKINGS" AS PUBLISHED BY THE U.S. DEPARTMENT OF TRANSPORTATION. LETTERING SPACING SHALL BE IN ACCORDANCE WITH THE GUIDE EXCEPT WHERE NOTED.
- SYMBOLS AND ARROWS SHALL CONFORM TO THE DETAILS SHOWN IN THE LATEST EDITION OF "STANDARD HIGHWAY SIGNS" AS PUBLISHED BY THE U.S. DEPARTMENT OF TRANSPORTATION.
- SEE THE CONTRACT REQUIREMENTS FOR ADDITIONAL NOTES AND SPECIFICATIONS.  
(O) FLUORESCENT ORANGE REFLECTIVE SHEETING PER THE STANDARD SPECIFICATIONS.  
(\*A)-REFLECTIVE SHEETING PER THE STANDARD SPECIFICATIONS.



ONE-LANE CLOSURE

ADVANCE SIGNAGE NOTES:

1. THE ADVANCE SIGNAGE SHOWN ON THIS STANDARD SHALL APPLY ANY TIME THE CONTRACTOR CLOSES ONE OR MORE LANES, OR IS REQUIRED TO SHIFT THE LANE ALIGNMENT. THE "ROAD WORK AHEAD" OR "ROAD CONSTRUCTION AHEAD" SIGNS, WORK ZONE PUBLIC INFORMATION SIGNS AND PORTABLE CHANGEABLE MESSAGE ARE STATIONARY.
2. THE ROAD CONSTRUCTION AHEAD SIGN (W20-1A, WITH W16-3a SUPPLEMENTAL PLATE) OR ROAD WORK AHEAD SIGN (W20-1, WITH WITH W16-3A SUPPLEMENTAL PLATE) SHALL BE LOCATED UP TO 5 MILES IN ADVANCE OF THE PROJECT LIMITS, WITH THE LOCATION BEING DETERMINED BY THE ENGINEER.
3. THE WORK ZONE INFORMATION SIGN IS 60" WIDE BY 48" HIGH. THE CONTRACTOR SHALL OBTAIN THE CAMERA-READY ARTWORK REQUIRED FOR THE SIGN MESSAGE BY CONTACTING IDOT'S CENTRAL BUREAU OF OPERATIONS.
4. THE PORTABLE CHANGEABLE MESSAGE SIGN SHALL BE USED TO DISPLAY THE STATUS OF LANE WITHIN THE CONTRACT LIMITS. THE PRIMARY MESSAGES SHALL BE: "RIGHT LANE(S) CLOSED" / "X MILES AHEAD", "LEFT LANE(S) CLOSED" / "X MILES AHEAD", "LANE(S) SHIFT" / "X MILES AHEAD", "ALL LANES OPEN". THE PORTABLE CHANGEABLE MESSAGE SIGN MAY BE MOVED TO THE MEDIAN SHOULDER WHEN THE LANE CLOSURES ARE ON THE LEFT, PROVIDED THE EXISTING SHOULDER WIDTH IS ADEQUATE.
5. THE TOLLWAY WILL FURNISH AND INSTALL STATIC PROJECT INFORMATION SIGNS IN ADVANCE, THROUGH AND AT THE END OF THE WORK ZONE. THESE SIGNS WILL BE INSTALLED ALONG THE OUTSIDE SHOULDER WITH THE ADVANCE SIGNS LOCATED BEYOND THE PORTABLE CHANGEABLE MESSAGE SIGN. THE ENGINEER AND CONTRACTOR SHALL COORDINATE WITH THE TOLLWAY REGARDING THE LOCATION OF THESE SIGNS AND NOTIFY THE TOLLWAY OF ANY DAMAGE TO THE SIGNS OR SUPPORTS.

LANE CLOSURE NOTES:









1. IF CLOSURES ARE EXPECTED TO PRODUCE TRAFFIC BACKUPS EXTENDING BEYOND THE FIRST WARNING SIGN SHOWN ON THE DETAILS, ADDITIONAL UPSTREAM SIGNS SHALL BE PLACED SO THAT THE TRAFFIC CONTROL ZONE ENCOMPASSES THE ANTICIPATED BACKUP ZONE.
2. LONGITUDINAL DIMENSIONS MAY BE ADJUSTED SLIGHTLY TO FIT FIELD CONDITIONS.
3. THESE DETAILS ALSO APPLY TO OPPOSITE HAND LANE CLOSURES BY CHANGING SIGN LEGENDS AND ARROW DIRECTIONS TO INDICATE THE APPROPRIATE CLOSURE.
4. FOR NIGHT TIME CLOSURES, ONE TYPE A WARNING LIGHT SHALL BE INSTALLED ABOVE EACH OF THE 1 MILE AND 1/2 MILE ADVANCE WARNING SIGNS. FOR DAYLIGHT-ONLY CLOSURES, THE LIGHTS MAY BE OMITTED.
5. FOR ANY LANE CLOSURE, FLASHING ARROW BOARDS SHALL BE REQUIRED AND IN OPERATION AT ALL TIMES. THE FLASHING ARROW BOARD IN ADVANCE OF THE TAPER SHALL BE PROTECTED WITH THREE TYPE II BARRICADES AT 50' O.C.
6. CONSTRUCTION SIGNS SHALL GENERALLY BE POST-MOUNTED OR ATTACHED TO PORTABLE SUPPORTS AND SHALL BE INSTALLED 8' TO 12' FROM ADJACENT TRAVEL LANE WHEREVER POSSIBLE. IN NO CASE SHALL SIGNS BE LOCATED TO PROVIDE LESS THAN 2' CLEARANCE BETWEEN EDGE OF SIGN AND ADJACENT TRAVEL LANE.
7. PAVEMENT MARKING TAPE AND REMOVAL OR OBLITERATION OF EXISTING MARKINGS SHALL BE REQUIRED WHEN THE CLOSURE TIME EXCEEDS FOUR DAYS. THIS WORK SHALL BE MEASURED AND PAID FOR SEPARATELY.
8. WHEN A FLAGGER IS NOT ON STATION, THE FLAGGER SIGN SHALL BE PROMPTLY REMOVED, COVERED OR TURNED TO FACE AWAY FROM TRAFFIC. FLAGGER SIGNS SHALL BE MOVED AS NECESSARY TO MAINTAIN THE REQUIRED SPACING BETWEEN THE SIGNS AND THE WORKERS IN EACH SEPARATE WORK ACTIVITY, PER THE TOLLWAY SUPPLEMENTAL SPECIFICATIONS.
9. WORK ZONE SPEED LIMIT. SIGN ASSEMBLIES, SHALL BE PLACED ADJACENT TO THE OPEN TRAFFIC LANE(S). WORK ZONE SPEED SIGNS SHALL BE MOVED AS NECESSARY TO MAINTAIN THE REQUIRED SPACING BETWEEN SIGNS AND THE WORKERS IN EACH SEPARATE WORK ACTIVITY PER THE TOLLWAY SUPPLEMENTAL SPECIFICATIONS.
10. DIRECTION INDICATOR BARRICADES SHALL BE USED IN LANE TAPERS.
11. FOR CLOSURES OTHER THAN SHORT TERM (SUNRISE TO ONE HOUR BEFORE SUNSET), THE MINIMUM HEIGHT OF THE SIGN FROM SHOULDER ELEVATION SHALL BE 7'-0".
12. CONES MAY BE USED IN LIEU OF BARRICADES IN THE BUFFER AND WORK AREAS, WHEN THE CLOSURE IS FOR MAINTENANCE OPERATIONS.
13. BARRICADES ARE TO BE LOCATED AT JOINT LINE WHEN WORK AREA EXTENDS UP TO JOINT UNLESS OTHERWISE SHOWN ON THE PLANS.
14. SEE MAINTENANCE OF TRAFFIC DRAWINGS FOR ADDITIONAL SIGNING IN THIS AREA.
15. CHECK BARRICADES SHALL BE PLACED IN THE MIDDLE OF THE CLOSED LANE AND AT THE SHOULDER AT 1000 FOOT CENTERS.
16. A 1'-0" MINIMUM/2'-0" DESIRABLE SHY DISTANCE SHALL BE PROVIDED, MEASURED BETWEEN EDGE OF PAVEMENT LANE MARKING TO THE EDGE OF THE TRAFFIC CONTROL DEVICE.

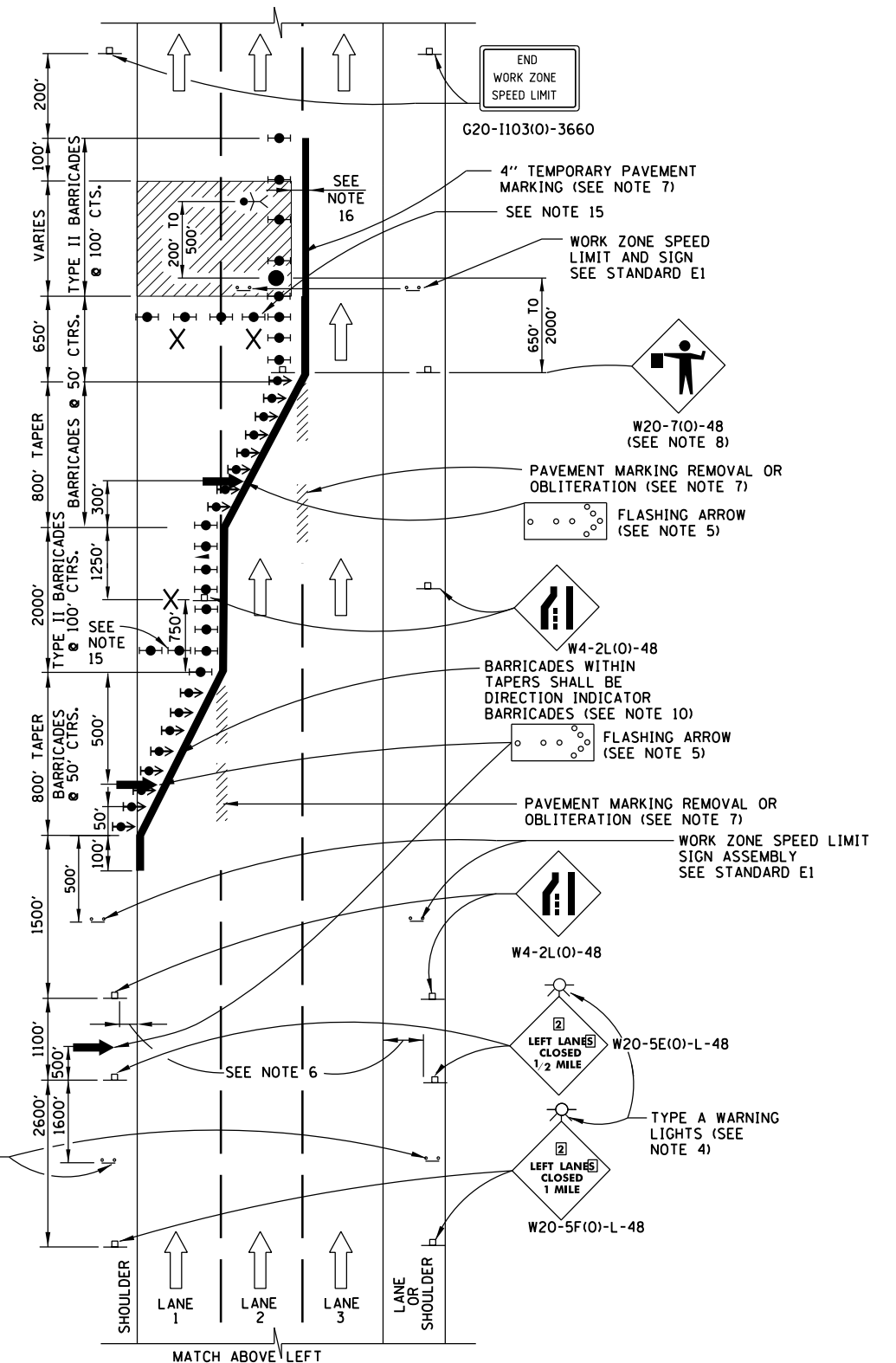
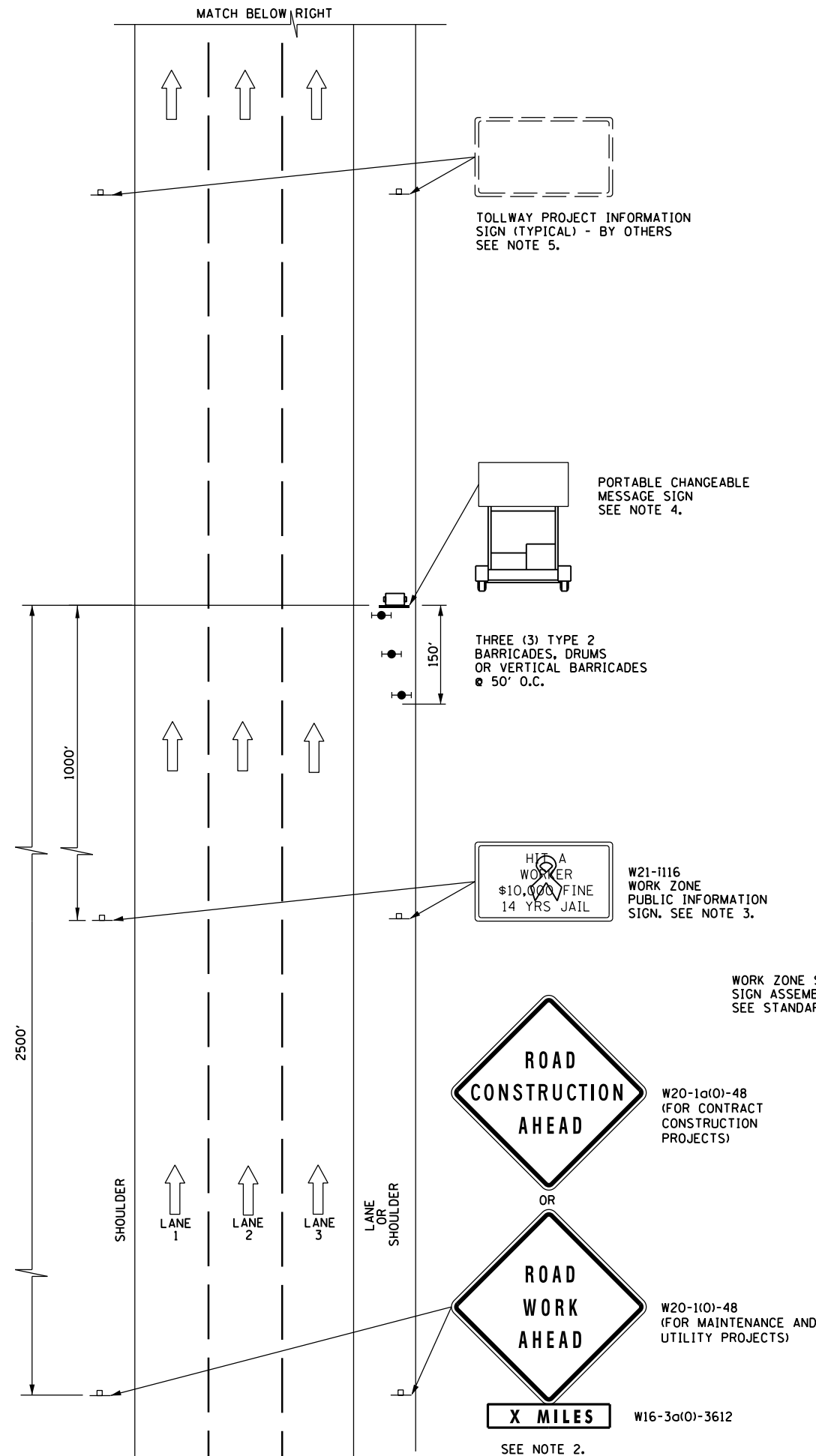
SYMBOLS

- ↑ ARROW BOARD
- ▨ WORK AREA
- ▮ SIGN
- ↑ DIRECTION INDICATOR BARRICADE WITH STEADY BURN MONODIRECTIONAL LIGHT
- TYPE II BARRICADE, DRUM, OR VERTICAL BARRICADE WITH STEADY BURN MONODIRECTIONAL LIGHT
- FLAGGER WITH TRAFFIC CONTROL SIGN
- ⋈ WORKER
- X LANE CLOSED



DATE	REVISIONS
5-1-2009	CHANGED TRAFFIC CONTROL DIMENSIONS
	UPDATED ROADWAY SIGNAGE
1-1-2011	CHANGED SYMBOL DESIGNATION, REVISED NOTES
11-1-2012	ADDED THREE LANE CLOSURE
3-31-2014	REVISED BUFFER SPACE, TAPER DIMENSIONS AND REVISED NOTES.

- SYMBOLS**
-  ARROW BOARD
  -  WORK AREA
  -  SIGN
  -  DIRECTION INDICATOR BARRICADE WITH STEADY BURN MONODIRECTIONAL LIGHT
  -  TYPE II BARRICADE, DRUM, OR VERTICAL BARRICADE WITH STEADY BURN MONODIRECTIONAL LIGHT
  -  FLAGGER WITH TRAFFIC CONTROL SIGN
  -  WORKER
  -  LANE CLOSED



## TWO-LANE CLOSURE

SEE SHEET 1 IN THIS SERIES FOR GENERAL NOTES

SHEET 2 OF 3

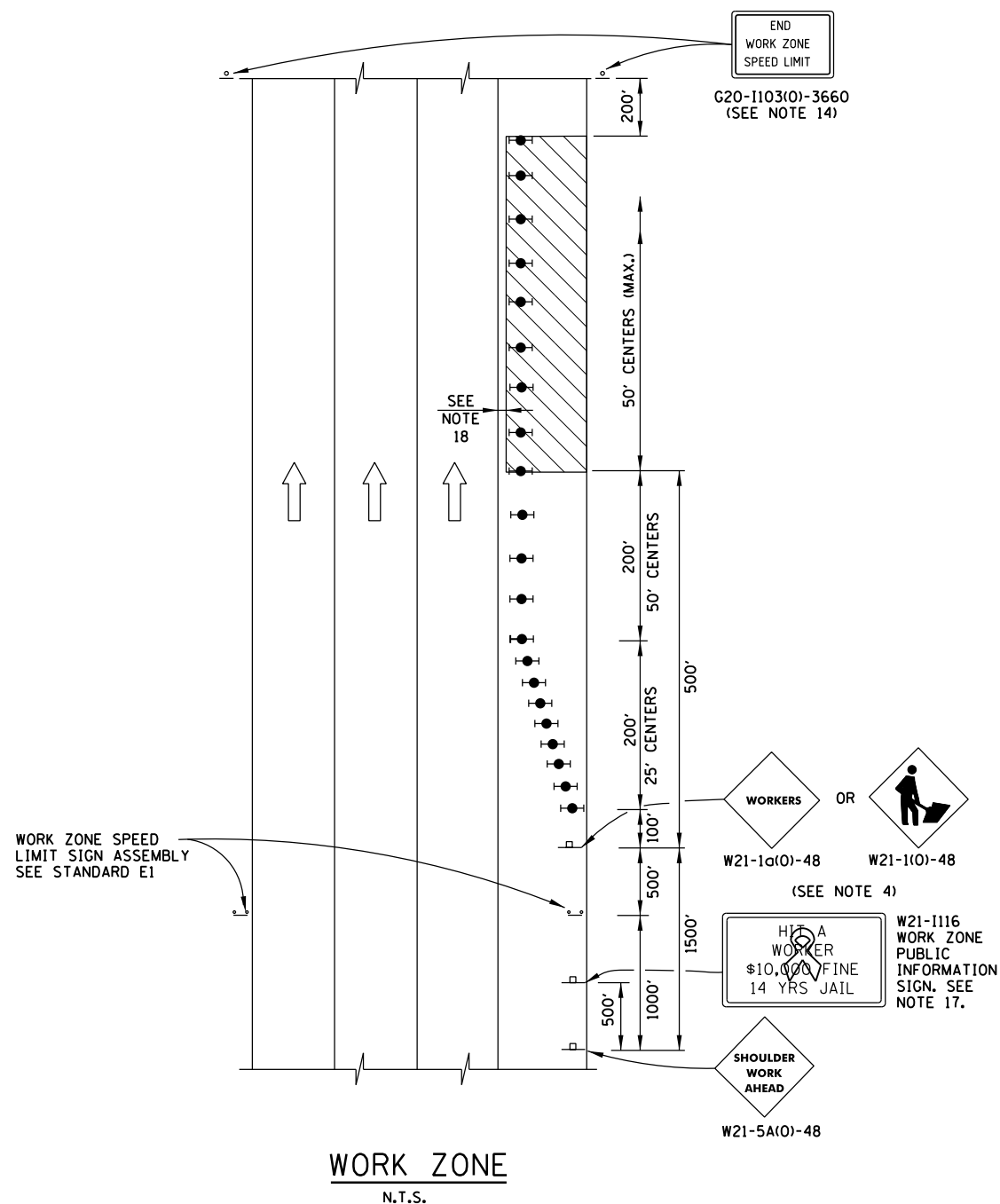


LANE CLOSURE DETAILS

STANDARD E2-04

APPROVED *Paul Kovacs* DATE 5-1-2009  
CHIEF ENGINEER





## GENERAL NOTES:

1. THE SHOULDER SHALL BE CLOSED WHEN A WORK ACTIVITY REQUIRING 15 OR MORE MINUTES IS PERFORMED AT A DISTANCE WHICH IS LESS THAN 15 FEET BUT NO CLOSER THAN 2 FEET THE EDGE OF PAVEMENT.
2. THE ADJACENT EXTERIOR LANE SHALL BE CLOSED WHEN WORK IS PERFORMED WITHIN 2 FEET FROM THE EDGE OF PAVEMENT.
3. THE CHANNELIZING DEVICES WHICH SEPARATE THE WORK SPACE FROM THE ADJACENT TRAVEL LANE SHALL BE SPACED AT 25' FOR (200 FEET) AND AT A MAXIMUM OF 50' FOR ALL ADDITIONAL DEVICES.
4. WHEN THE WORKSITE IS UNATTENDED, SUBSTITUTE - "SHOULDER WORK AHEAD" SIGN FOR THE SECOND SIGN.
5. WORKER SIGNS OR SHOULDER WORK SIGNS AND CHANNELIZATION DEVICES ARE PLACED ONLY ON THE SIDE OF THE ROADWAY ON WHICH THE ACTIVITY IS PERFORMED.
6. FOR SHOULDER CLOSURE EXTENDING OVERNIGHT, BARRICADE TYPE II WITH STEADY BURNING LIGHT, TYPE C SHALL BE USED.
7. FOR SHORT TERM CLOSURE (SUNRISE TO ONE HOUR BEFORE SUNSET) NOT EXTENDING INTO DARKNESS, CONES MAY BE USED.
8. ONE WORK ZONE SPEED LIMIT SIGN ASSEMBLY SHALL BE PLACED AT A DISTANCE OF 500' TO 2,500' MAXIMUM IN ADVANCE OF WORKERS THROUGHOUT THE SHOULDER CLOSURE. MOVING OPERATIONS MAY REQUIRE CONTINUOUS ADJUSTMENT OF THE SIGN ASSEMBLY LOCATION TO MAINTAIN THE ABOVE INTERVAL.
9. AN ADDITIONAL SIGN ASSEMBLY SHALL BE PLACED 500' BEYOND THE LAST ENTRANCE RAMP FOR EACH INTERCHANGE THAT FALLS WITHIN THE 2,500'.
10. THE SIGN ASSEMBLY SHALL BE PLACED NO CLOSER THAN 500' TO ANY OTHER SIGN.
11. THE SIGN ASSEMBLY SHALL NOT BE UTILIZED WHEN WORKERS ARE BEHIND A TEMPORARY (MOVABLE BARRIER) WALL.
12. THE WORK ZONE SPEED LIMIT SIGNS AND SIGN ASSEMBLY SHALL BE PROMPTLY REMOVED OR COVERED WHEN SHOULDER CLOSURE IS NOT IN USE.
13. ALL CONFLICTING SPEED LIMIT SIGNS SHALL BE COVERED OR REMOVED.
14. "END WORK ZONE SPEED LIMIT" SIGNS SHALL BE IN PLACE ONLY WHEN THE EXISTING POSTED SPEED > 55MPH.
15. FOR SHOULDER REPAIRS OR REPLACEMENT THE CHANNELIZING DEVICES SHALL BE PLACED AT THE EDGE OF PAVEMENT WHENEVER THE WORK ACTIVITIES RESULT IN A DROPOFF AT THE EDGE OF PAVEMENT.
16. ANY UNATTENDED OBSTACLE OR EXCAVATION LEFT ON THE SHOULDER OVERNIGHT SHALL BE IN COMPLIANCE WITH THE ROADWAY TRAFFIC CONTROL AND COMMUNICATIONS MANUAL.
17. THE WORK ZONE INFORMATION SIGN IS 60" WIDE BY 48" HIGH. THE CONTRACTOR SHALL OBTAIN THE CAMERA-READY ARTWORK REQUIRED FOR THE SIGN MESSAGE BY CONTACTING IDOT'S CENTRAL BUREAU OF OPERATIONS.
18. A 1'-0" MINIMUM/2'-0" DESIRABLE SHY DISTANCE SHALL BE PROVIDED, MEASURED BETWEEN EDGE OF PAVEMENT LANE MARKING TO THE EDGE OF THE TRAFFIC CONTROL DEVICE.

## SYMBOLS

- WORK AREA
- SIGN
- TYPE II BARRICADE, DRUM, OR VERTICAL BARRICADE WITH STEADY BURN MONODIRECTIONAL LIGHT

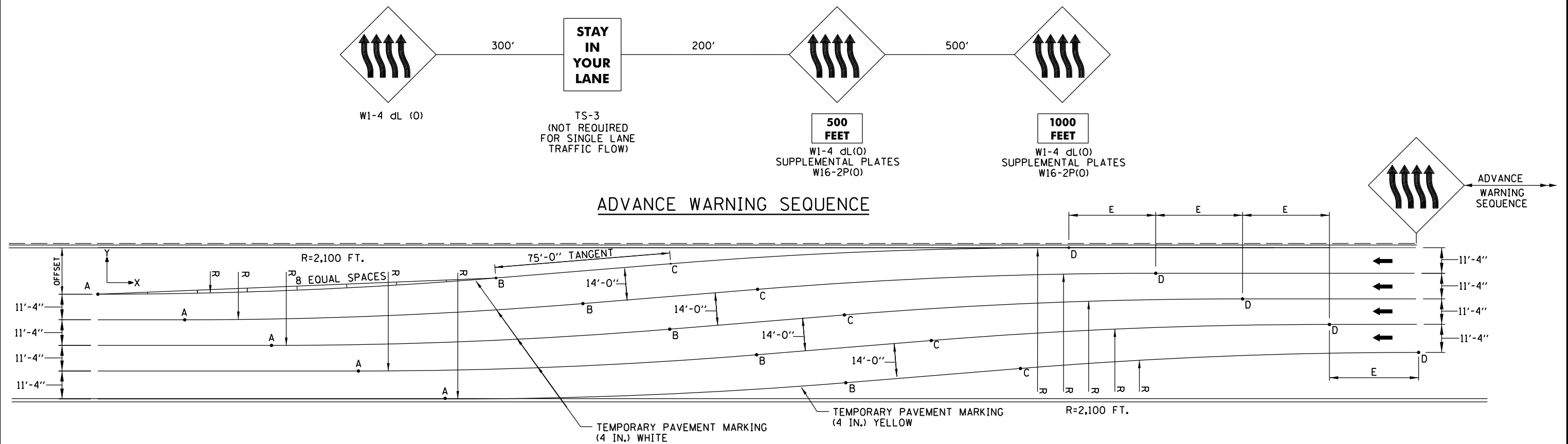


DATE	REVISIONS
1-1-2011	CHANGED SYMBOL DESIGNATION
	REVISED NOTES
3-31-2014	REVISED WORKER SIGN NUMBERS PER "MUTCD" AND REVISED NOTES.

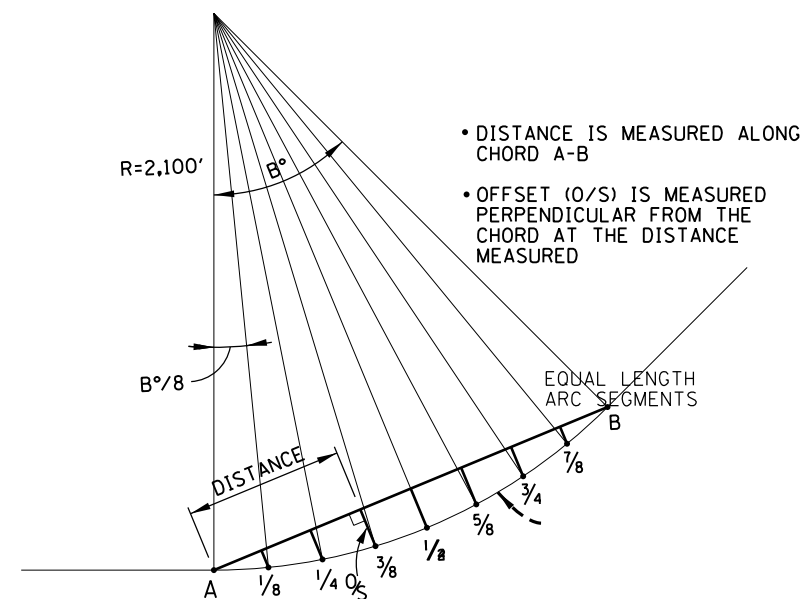
SHOULDER CLOSURE DETAILS

STANDARD E3-03

APPROVED *Paul Kovacs* CHIEF ENGINEER DATE 5-1-2009



**CHORD OFFSET SKETCH**



**GENERAL NOTES:**

1. REVERSE CURVE INFORMATION CAN BE USED FOR SINGLE LANE OR MULTILANE TRAFFIC FLOWS, SHIFTING RIGHT TO LEFT (AS SHOWN) OR LEFT TO RIGHT BY CHANGING TO THE APPROPRIATE ADVANCE WARNING SEQUENCE.
2. THE REVERSE CURVE SHALL NOT BE USED OUTSIDE THE ACTIVITY AREA. LANE SHIFTS IN ADVANCE OF OR ON THE APPROACH TO THE ACTIVITY AREA SHALL BE IMPLEMENTED WITH A SHIFT RATE OF 65:1.
3. LANE SHIFTS FOR DEPARTURES OUT OF THE ACTIVITY AREA SHALL BE IMPLEMENTED WITH A SHIFT RATE OF 65:1.

SHEET 1 OF 2



**MAINTENANCE OF TRAFFIC  
REVERSE CURVE**

**STANDARD E4-04**

DATE	REVISIONS
2-7-2012	REVISED NOTES
11-1-2012	REVISED NOTES
3-31-2014	REVISED CURVE DATA PER MPH AND REVISED NOTES

**APPROVED** *Paul Kovacs* **CHIEF ENGINEER** **DATE** 2-7-2012



TYPE I (45 MPH)

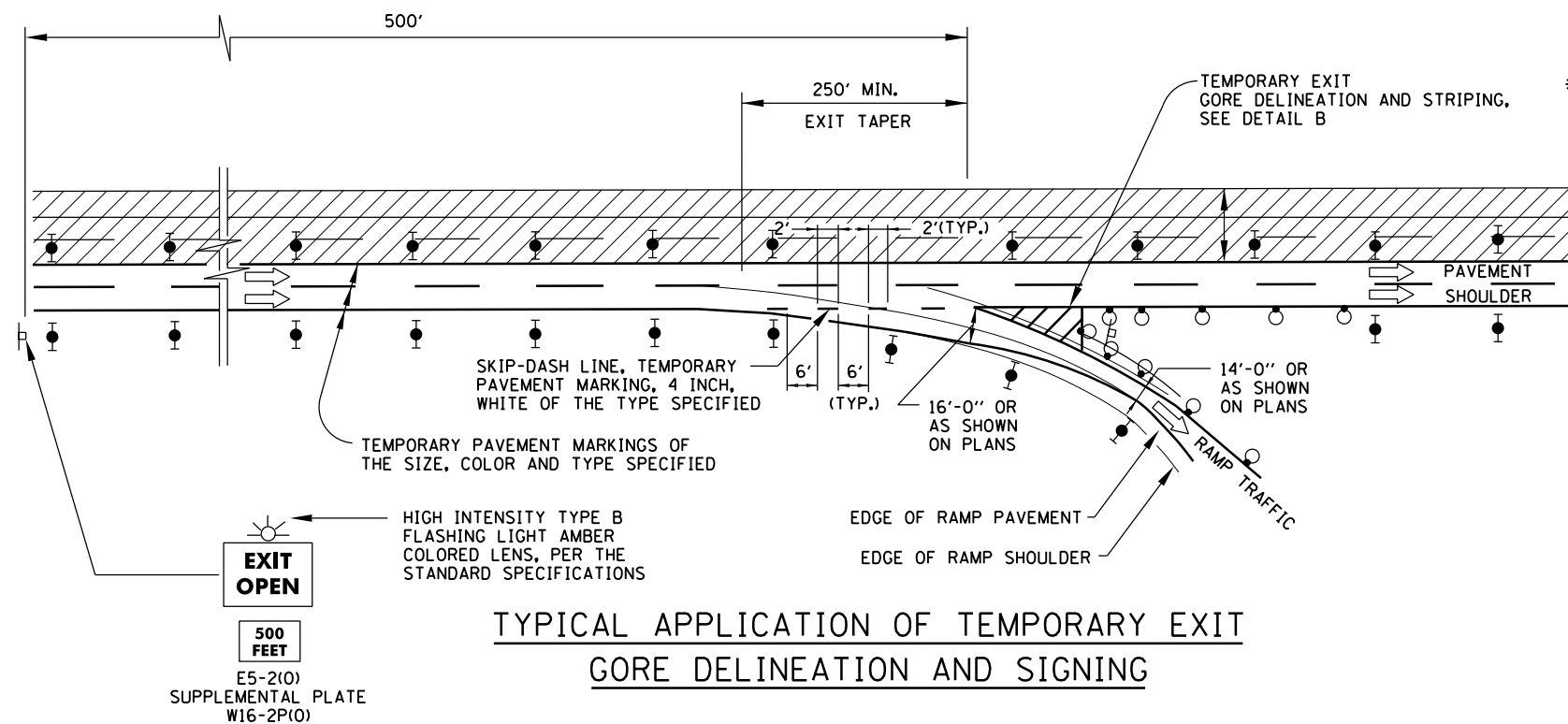
TYPE II (50-55 MPH)

			POINT LAY-OUT								CHORD OFFSET DATA							
OFFSET	E	B	A		B		C		D		1/8 & 7/8		1/4 & 3/4		3/8 & 5/8		1/2	
			X	Y	X	Y	X	Y	X	Y	O/S	DIST	O/S	DIST	O/S	DIST	O/S	DIST
10	50.23	3.06	0	0	112.2	3.0	187.1	7.0	299.2	10.0	0.3	14.0	0.6	28.0	0.7	42.1	0.7	56.1
12	44.94	3.43	0	0	125.6	3.8	200.4	8.2	326.0	12.0	0.4	15.7	0.7	31.4	0.9	47.1	0.9	62.8
14	40.96	3.77	0	0	138.0	4.5	212.8	9.5	350.8	14.0	0.5	17.3	0.9	34.5	1.1	51.8	1.1	69.0
16	37.86	4.08	0	0	149.5	5.3	224.3	10.7	373.9	16.0	0.6	18.7	1.0	37.4	1.2	56.1	1.3	74.8
18	35.34	4.38	0	0	160.4	6.1	235.2	11.9	395.6	18.0	0.7	20.1	1.2	40.1	1.4	60.2	1.5	80.3
20	33.26	4.66	0	0	170.7	7.0	245.5	13.0	416.2	20.0	0.8	21.4	1.3	42.7	1.6	64.1	1.7	85.4
22	31.50	4.93	0	0	180.5	7.8	255.3	14.2	435.8	22.0	0.9	22.6	1.5	45.2	1.8	67.8	1.9	90.4
24	30.00	5.19	0	0	189.9	8.6	264.6	15.4	454.6	24.0	0.9	23.8	1.6	47.5	2.0	71.3	2.2	95.1
26	28.68	5.44	0	0	199.0	9.4	273.6	16.6	472.6	26.0	1.0	24.9	1.8	49.8	2.2	74.7	2.4	99.6
28	27.53	5.67	0	0	207.7	10.3	282.3	17.7	489.9	28.0	1.1	26.0	1.9	52.0	2.4	78.0	2.6	104.0
30	26.51	5.90	0	0	216.0	11.1	290.6	18.9	506.7	30.0	1.2	27.0	2.1	54.1	2.6	81.1	2.8	108.2
32	25.59	6.13	0	0	224.2	12.0	298.7	20.0	522.9	32.0	1.3	28.0	2.3	56.1	2.8	84.2	3.0	112.2
34	24.76	6.34	0	0	232.0	12.9	306.6	21.1	538.6	34.0	1.4	29.0	2.4	58.1	3.0	87.1	3.2	116.2
36	24.02	6.55	0	0	239.7	13.7	314.2	22.3	553.8	36.0	1.5	30.0	2.6	60.0	3.2	90.0	3.4	120.0
38	23.33	6.76	0	0	247.1	14.6	321.6	23.4	568.7	38.0	1.6	30.9	2.7	61.9	3.4	92.8	3.7	123.8
40	22.71	6.96	0	0	254.3	15.5	328.8	24.5	583.1	40.0	1.7	31.8	2.9	63.7	3.6	95.5	3.9	127.4
42	22.13	7.15	0	0	261.4	16.3	335.8	25.7	597.2	42.0	1.8	32.7	3.1	65.4	3.8	98.2	4.1	131.0
44	21.60	7.34	0	0	268.3	17.2	342.7	26.8	611.0	44.0	1.9	33.6	3.2	67.2	4.0	100.8	4.3	134.4
46	21.11	7.53	0	0	275.0	18.1	349.4	27.9	624.4	46.0	2.0	34.4	3.4	68.9	4.2	103.3	4.5	137.8
48	20.65	7.71	0	0	281.6	19.0	356.0	29.0	637.6	48.0	2.1	35.2	3.6	70.5	4.5	105.8	4.7	141.1
50	20.22	7.89	0	0	288.1	19.9	362.4	30.1	650.5	50.0	2.2	36.1	3.7	72.2	4.7	108.3	5.0	144.4
52	19.82	8.06	0	0	294.4	20.7	368.7	31.3	663.1	52.0	2.3	36.9	3.9	73.7	4.9	110.7	5.2	147.6
54	19.44	8.23	0	0	300.6	21.6	374.9	32.4	675.5	54.0	2.4	37.6	4.1	75.3	5.1	113.0	5.4	150.7
56	19.09	8.40	0	0	306.7	22.5	380.9	33.5	687.7	56.0	2.5	38.4	4.2	76.8	5.3	115.3	5.6	153.8
58	18.76	8.56	0	0	312.7	23.4	386.9	34.6	699.6	58.0	2.6	39.2	4.4	78.3	5.5	117.6	5.9	156.8
60	18.44	8.73	0	0	318.6	24.3	392.7	35.7	711.4	60.0	2.7	39.9	4.6	79.8	5.7	119.8	6.1	159.8

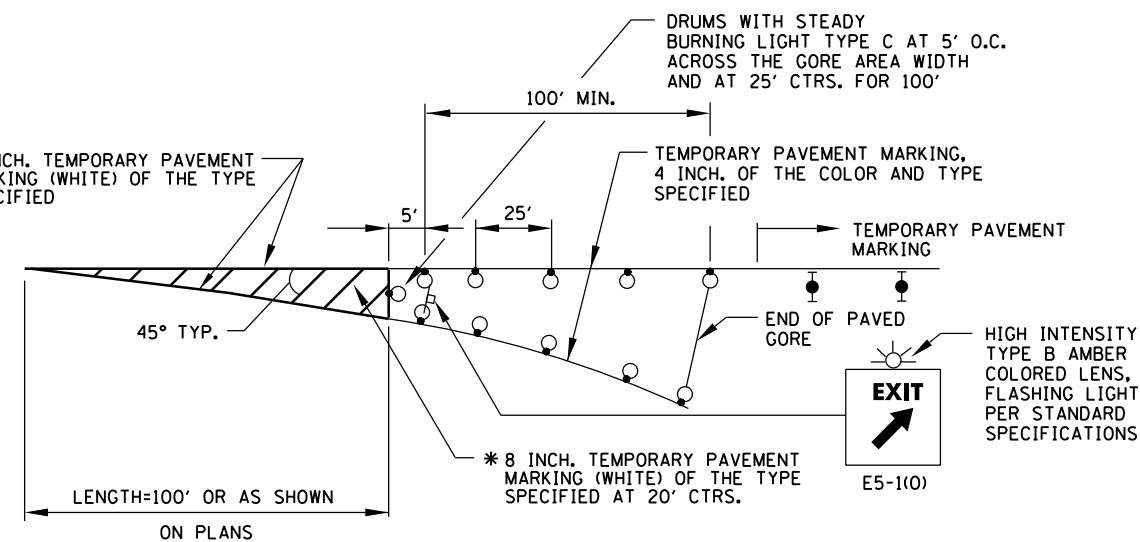
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10	58.28	2.63	0	0	142.5	3.3	217.4	6.7	359.9	10.0	0.4	17.8	0.6	35.6	0.8	53.4	0.8	48.3
12	52.30	2.94	0	0	158.9	4.1	233.8	7.9	392.8	12.0	0.4	19.9	0.8	39.7	1.0	59.6	1.0	53.9
14	47.80	3.22	0	0	174.1	4.9	249.0	9.1	423.1	14.0	0.5	21.8	0.9	43.5	1.1	65.3	1.2	59.0
16	44.25	3.73	0	0	188.3	5.7	263.1	10.3	451.4	16.0	0.6	23.5	1.1	47.1	1.3	70.6	1.4	63.8
18	41.38	3.73	0	0	201.6	6.6	276.4	11.4	478.0	18.0	0.7	25.2	1.2	50.4	1.5	75.6	1.6	68.3
20	38.99	3.96	0	0	214.2	7.4	289.0	12.6	503.2	20.0	0.8	26.8	1.4	53.6	1.7	80.4	1.9	72.6
22	39.96	4.18	0	0	226.2	8.3	301.0	13.7	527.2	22.0	0.9	28.3	1.5	56.6	1.9	84.9	2.1	76.7
24	35.22	4.40	0	0	237.7	9.1	312.5	14.9	550.1	24.0	1.0	29.7	1.7	59.5	2.1	89.2	2.3	80.6
26	33.70	4.60	0	0	248.7	10.0	323.5	16.0	572.1	26.0	1.1	31.1	1.9	62.2	2.3	93.3	2.5	84.3
28	32.36	4.80	0	0	259.3	10.9	334.0	17.1	593.3	28.0	1.2	32.4	2.0	64.9	2.5	97.3	2.7	87.9
30	31.16	4.99	0	0	269.5	11.7	344.2	18.3	613.8	30.0	1.3	33.7	2.2	67.4	2.8	101.2	2.9	91.4
32	30.10	5.17	0	0	279.4	12.6	354.1	19.4	633.6	32.0	1.4	34.9	2.4	69.9	3.0	104.9	3.2	94.7
34	29.13	5.35	0	0	289.0	13.5	363.7	20.5	652.7	34.0	1.5	36.2	2.5	72.3	3.2	108.5	3.4	98.0
36	28.25	5.52	0	0	298.4	14.4	373.0	21.6	671.4	36.0	1.6	37.3	2.7	74.7	3.4	112.0	3.6	101.2
38	27.45	5.69	0	0	307.4	15.3	382.1	22.7	689.5	38.0	1.7	38.5	2.9	76.9	3.6	115.4	3.8	104.3
40	26.72	5.86	0	0	316.3	16.2	390.9	23.8	707.1	40.0	1.8	39.6	3.0	79.1	3.8	118.7	4.0	107.3
42	26.04	6.02	0	0	324.9	17.1	399.5	24.9	724.3	42.0	1.9	40.6	3.2	81.3	4.0	122.0	4.3	110.2
44	25.41	6.17	0	0	333.3	18.0	407.9	26.0	741.1	44.0	2.0	41.7	3.4	83.4	4.2	125.1	4.5	113.1
46	24.83	6.32	0	0	341.5	18.9	416.1	27.1	757.6	46.0	2.1	42.7	3.5	85.5	4.4	128.2	4.7	115.8
48	24.29	6.47	0	0	349.6	19.8	424.1	28.2	773.6	48.0	2.2	43.7	3.7	87.5	4.6	131.3	4.9	118.6
50	23.78	6.62	0	0	357.4	20.7	431.9	29.3	789.4	50.0	2.3	44.7	3.9	89.5	4.8	134.2	5.2	121.3
52	23.31	6.76	0	0	365.2	21.6	439.6	30.4	804.8	52.0	2.4	45.7	4.0	91.4	5.1	137.2	5.4	123.9
54	22.86	6.91	0	0	372.7	22.5	447.2	31.5	819.9	54.0	2.5	46.6	4.2	93.3	5.3	140.0	5.6	126.5
56	22.44	7.04	0	0	380.2	23.4	454.6	32.6	834.8	56.0	2.6	47.6	4.4	95.2	5.5	142.8	5.9	129.0
58	22.05	7.18	0	0	387.5	24.3	461.9	33.7	849.4	58.0	2.7	48.5	4.6	97.0	5.7	145.6	6.1	131.5
60	21.67	7.31	0	0	394.7	25.2	469.1	34.8	863.7	60.0	2.8	49.4	4.7	98.8	5.9	148.3	6.3	134.0

TYPE III (60-65 MPH)

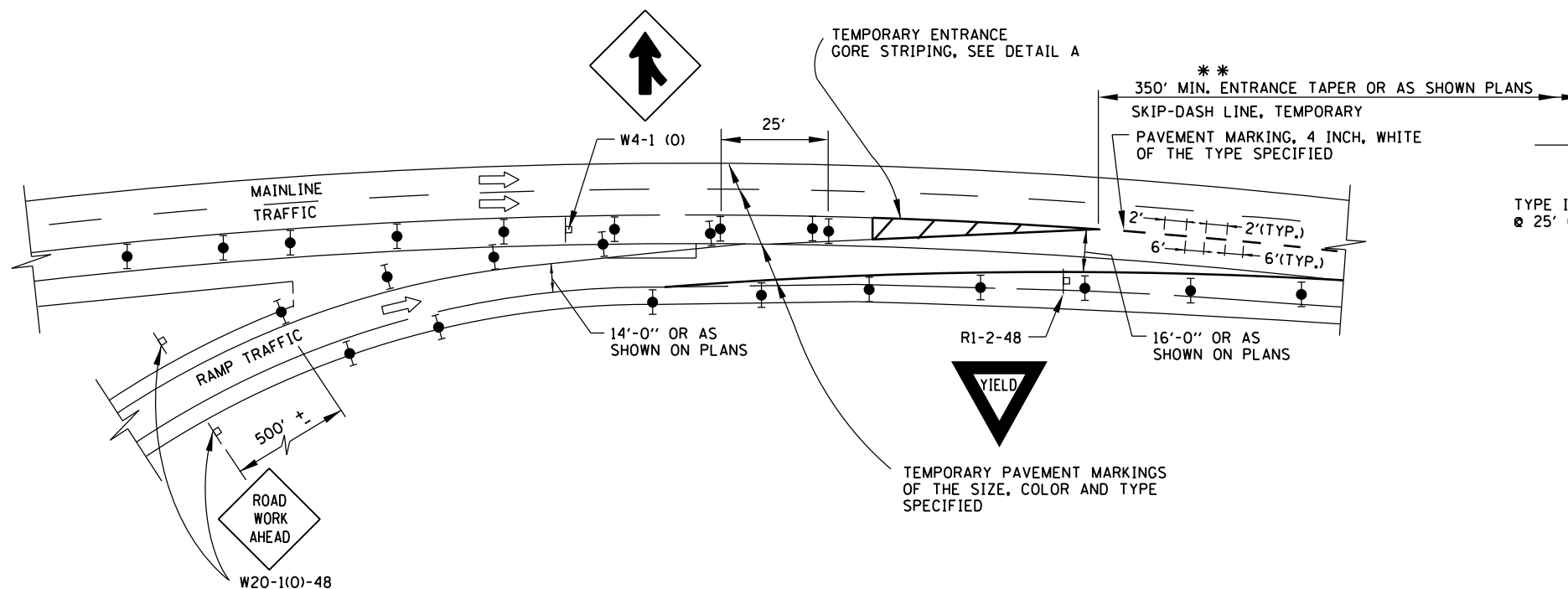
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			X	Y	X	Y	X	Y	X	Y	O/S	DIST	O/S	DIST	O/S	DIST	O/S	DIST
10	67.06	2.29	0	0	175.6	3.5	250.5	6.5	426.1	10.0	0.4	21.9	0.7	43.9	0.8	65.8	0.9	41.9
12	60.34	2.54	0	0	195.3	4.3	270.2	7.7	465.5	12.0	0.5	24.4	0.8	48.8	1.0	73.2	1.1	46.6
14	55.24	2.78	0	0	213.5	5.2	288.4	8.8	501.8	14.0	0.6	26.7	1.0	53.4	1.2	80.1	1.3	51.0
16	51.22	3.00	0	0	230.4	6.0	305.3	10.0	535.7	16.0	0.7	28.8	1.1	57.6	1.4	86.4	1.5	55.0
18	47.95	3.21	0	0	246.3	6.9	321.2	11.1	567.5	18.0	0.8	30.8	1.3	61.6	1.6	92.4	1.7	58.8
20	45.22	3.41	0	0	261.4	7.8	336.3	12.2	597.7	20.0	0.9	32.7	1.5	65.4	1.8	98.1	1.9	62.4
22	42.90	3.59	0	0	275.8	8.6	350.6	13.4	626.4	22.0	0.9	34.5	1.6	69.0	2.0	103.5	2.2	65.8
24	40.91	3.77	0	0	289.5	9.5	364.3	14.5	653.8	24.0	1.0	36.2	1.8	72.4	2.2	108.6	2.4	69.1
26	39.16	3.94	0	0	302.6	10.4	377.5	15.6	680.1	26.0	1.1	37.8	2.0	75.7	2.4	113.6	2.6	72.3
28	37.62	4.11	0	0	315.3	11.3	390.1	16.7	705.4	28.0	1.2	39.4	2.1	78.9	2.7	118.3	2.8	75.3
30	36.24	4.27	0	0	327.5	12.2	402.3	17.8	729.9	30.0	1.3	41.0	2.3	81.9	2.9	122.9	3.1	78.2
32	35.01	4.42	0	0	339.4	13.1	414.2	18.9	753.5	32.0	1.4	42.4	2.5	84.9	3.1	127.4	3.3	81.0
34	33.90	4.57	0	0	350.8	14.0	425.6	20.0	776.4	34.0	1.5	43.9	2.6	87.8	3.3	131.7	3.5	83.8
36	32.88	4.72	0	0	362.0	14.9	436.7	21.1	798.7	36.0	1.6	45.3	2.8	90.6	3.5	135.8	3.7	86.5
38	31.95	4.86	0	0	372.8	15.8	447.5	22.2	820.4	38.0	1.7	46.6	3.0	93.3	3.7	139.9	4.0	89.0
40	31.10	5.00	0	0	383.4	16.7	458.1	23.3	841.4	40.0	1.8	47.9	3.1	95.9	3.9	143.9	4.2	91.6
42	30.31	5.13	0	0	393.7	17.6	468.4	24.4	862.0	42.0	1.9	49.2	3.3	98.5	4.1	147.8	4.4	94.0
44	29.59	5.26	0	0	403.7	18.6	478.4	25.4	882.1	44.0	2.0	50.5	3.5	101.0	4.4	151.5	4.6	96.4
46	28.91	5.39	0	0	413.5	19.5	488.2	26.5	901.7	46.0	2.1	51.7	3.7	103.5	4.6	155.2	4.9	98.8
48	28.28	5.52	0	0	423.1	20.4	497.8	27.6	920.9	48.0	2.2	52.9	3.8	105.9	4.8	158.8	5.1	101.1
50	27.68	5.64	0	0	432.6	21.3	507.2	28.7	939.7	50.0	2.3	54.1	4.0	108.2	5.0	162.4	5.3	103.3
52	27.13	5.76	0	0	441.8	22.2	516.4	29.8	958.2	52.0	2.4	55.3	4.2	110.6	5.2	165.9	5.6	105.6
54	26.61	5.88	0	0	450.8	23.2	524.4	30.8	976.3	54.0	2.5	56.4	4.3	112.8	5.4	169.3	5.8	107.7
56	26.12	6.00	0	0	459.7	24.1	534.3	31.9	994.0	56.0	2.6	57.5	4.5	115.0	5.6	172.6	6.0	109.9
58	25.65	6.11	0	0	468.4	25.0	543.0	33.0	1011.5	58.0	2.7	58.6	4.7	117.2	5.9	175.9	6.3	111.9
60	25.21	6.22	0	0	477.0	25.9	551.6	34.1	1028.6	60.0	2.8	59.7	4.9	119.4	6.1	179.1	6.5	114.0



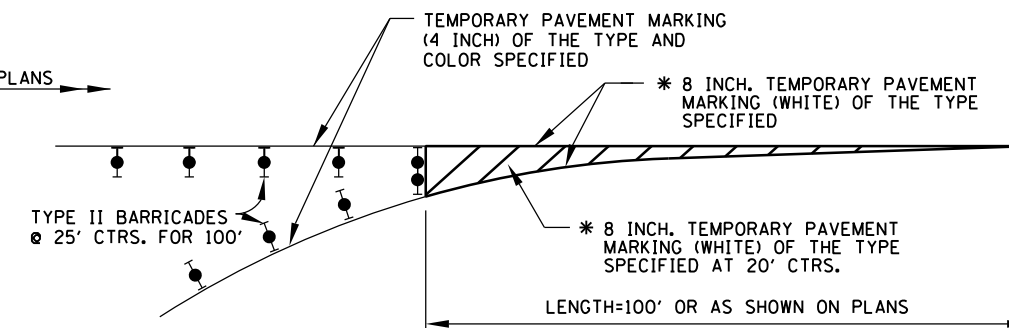
**TYPICAL APPLICATION OF TEMPORARY EXIT GORE DELINEATION AND SIGNING**



**TEMPORARY EXIT GORE DELINEATION AND SIGNING**



**TYPICAL APPLICATION OF TEMPORARY ENTRANCE GORE DELINEATION AND SIGNING**



**TEMPORARY ENTRANCE GORE STRIPING**

**SYMBOLS**

- WORK AREA
- SIGN
- TYPE II BARRICADE, DRUM, OR VERTICAL BARRICADE WITH STEADY BURN MONODIRECTIONAL LIGHT
- DRUM WITH STEADY BURNING LIGHT

\* 8 INCH TEMPORARY PAVEMENT MARKING IS TO BE MADE OF 2-TEMPORARY PAVEMENT MARKING 4 INCH, WHITE OF THE TYPE SPECIFIED.  
 \*\* BASED ON A SPEED OF 45 M.P.H.

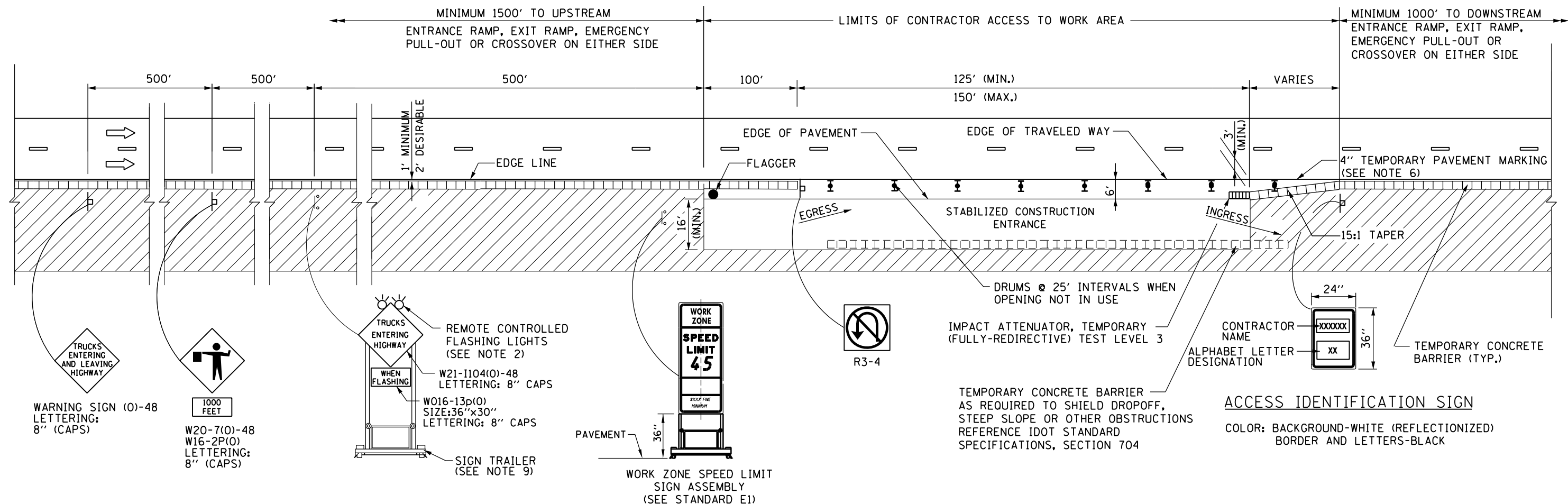
APPROVED *Paul Kovacs* CHIEF ENGINEER DATE 5-1-2009

DATE	REVISIONS
1-1-2011	CHANGED SYMBOL DESIGNATION.
2-7-2012	REVISED MERGE SIGN.
3-31-2014	ADDED 45 M.P.H. SPEED TO ENTRANCE TAPER.



TEMPORARY GORE DETAILS

STANDARD E5-03



# NOTES:

1. SIGNS DESIGNATED FOR THIS ACCESS TO WORK AREA SHALL BE COVERED OR TURNED AWAY FROM THE TRAFFIC WHEN THE FLAGGER IS NOT ON STATION AND THE ACCESS OPENINGS ARE NOT IN USE.
2. THE FLASHING WARNING LIGHT SHALL MEET THE REQUIREMENTS OF TOLLWAY SUPPLEMENTAL SPECIFICATIONS AND BE OPERATED BY THE FLAGGER REMOTELY. THE LIGHTS SHALL BE FLASHING ONLY WHEN A VEHICLE IS ENTERING THE TOLLWAY.
3. WHEN THREE LANES OR MORE ARE OPENED TO TRAFFIC, ADVANCE WARNING SIGNS AND ASSEMBLIES SHALL BE PROVIDED ON BOTH SIDES OF TRAVELED WAY.
4. WHEN CONTRACTOR ACCESS TO WORK AREA IS ON OPPOSITE SIDE FROM SHOWN, ALL INSTALLATIONS ARE MIRROR IMAGE.
5. FOR NIGHTTIME OPERATIONS, TEMPORARY LIGHTING OF CONSTRUCTION ACCESS TO WORK AREA SHALL BE PROVIDED.
6. TEMPORARY PAVEMENT MARKINGS SHALL BE REPLACED AS OFTEN AS NECESSARY TO DELINEATE OPENINGS.
7. IF POSSIBLE, LANE CLOSURES SHALL BE UTILIZED TO ELIMINATE THE MERGING OF CONSTRUCTION TRAFFIC INTO THROUGH TRAFFIC LANES.
8. A 1'-0" MINIMUM/2'-0" DESIRABLE SHY DISTANCE SHALL BE PROVIDED, MEASURED BETWEEN EDGE OF PAVEMENT LANE MARKING TO THE EDGE OF THE TRAFFIC CONTROL DEVICES.
9. "TRUCKS ENTERING HIGHWAY" SIGN MAY BE SUPPORTED BY OPTIONAL POST OR STAND MOUNTED DEVICES WHEN POSITIONED BEHIND TEMPORARY CONCRETE BARRIER.

## LEGEND

- FLAGGER
- ⊥ CONSTRUCTION SIGN ON SUPPORT PER TOLLWAY STANDARD UNLESS NOTED
- ➔ DIRECTION OF TRAFFIC FLOW
- ▨ WORK AREA
- ⊞ DRUM WITH STEADY BURNING MONODIRECTIONAL LIGHT

APPROVED *Paul Kovacs* DATE 2-7-2012  
CHIEF ENGINEER

## CONTRACTOR ACCESS TO WORK AREA (45 M.P.H.)

DATE	REVISIONS
3-1-2013	REVISED NOTES.
3-31-2014	REVISED NOTE FOR TEMPORARY CONCRETE BARRIER



CONTRACTOR ACCESS TO  
WORK AREA

STANDARD E6-02

"EMERGENCY MOTORIST ASSIST" SIGN (O)  
48"x48", SEE NOTE 2 (ATTACH TO  
TEMPORARY BARRIER PARALLEL TO  
TRAFFIC)

STAY IN  
YOUR VEHICLE  
MOTORIST ASSIST  
ON PATROL  
YOUR LOCATION:  
DIR.-RT. SIGN-M.P.

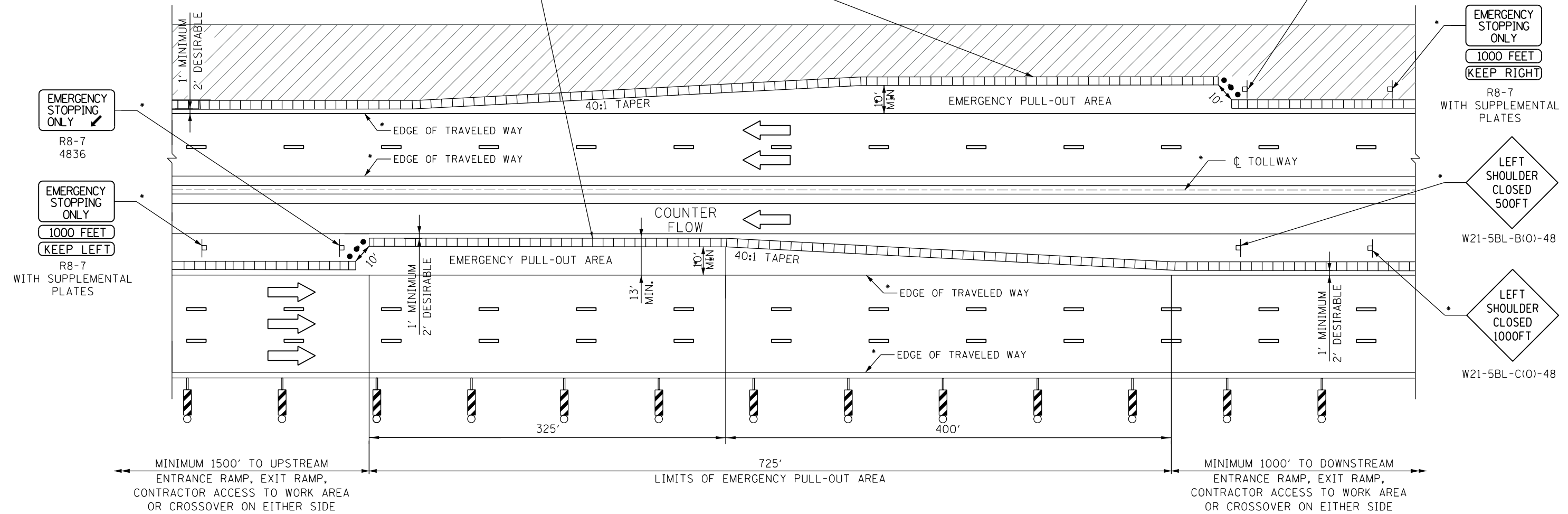
&  
EMERGENCY  
STOPPING  
ONLY  
R8-7  
4836  
(ATTACH TO  
TEMPORARY BARRIER  
PARALLEL TO TRAFFIC)

EMERGENCY  
STOPPING  
ONLY  
R8-7  
4836

EMERGENCY  
STOPPING  
ONLY  
1000 FEET  
KEEP RIGHT  
R8-7  
WITH SUPPLEMENTAL  
PLATES

LEFT  
SHOULDER  
CLOSED  
500FT  
W21-5BL-B(0)-48

LEFT  
SHOULDER  
CLOSED  
1000FT  
W21-5BL-C(0)-48



### LEGEND

- TEMPORARY CONCRETE BARRIER WITH BARRIER DELINEATORS ON TRAFFIC SIDE
- VERTICAL PANELS WITH STEADY BURNING LIGHTS @ 100 FT CENTERS ALONG ROADWAY (TANGENT) AND 50 FT CENTERS ALONG TAPERS.
- WORK AREA
- FLEXIBLE DELINEATOR POSTS
- DIRECTION OF TRAFFIC FLOW
- CONSTRUCTION SIGN ON SUPPORT PER TOLLWAY STANDARD UNLESS NOTED.

### EMERGENCY PULL-OUT AREA

#### NOTES:

- EMERGENCY PULL-OUT AREA SPACED PER CONTRACT DOCUMENTS.
- CONSTRUCTION MANAGER (CM) TO DETERMINE EMERGENCY ASSIST SIGN'S INFORMATION FOR DIRECTION-ROUTE SIGN-MILEPOST ONCE THE LOCATION HAS BEEN ACCEPTED.
- A 1'-0" MINIMUM/2'-0" DESIRABLE SHY DISTANCE SHALL BE PROVIDED, MEASURED BETWEEN EDGE OF PAVEMENT LANE MARKING TO THE EDGE OF THE TRAFFIC CONTROL DEVICE.
- FLEXIBLE DELINEATORS TO BE 48" IN HEIGHT ABOVE BASE, TUBULAR POSTS (ORANGE) WITH 360 DEGREES FULL VIEW TWO-4" FLOURESCENT ORANGE REFLECTORIZED TAPE BANDS. FLEXIBLE DELINEATORS SHAL BE CAPABLE OF BENDING UNDER REPEATED IMPACTS AND RETURN TO AN UPRIGHT POSITION WITHOUT DAMAGE TO THE IMPACTING VEHICLE OR THE DELINEATORS. THE DELINEATOR'S BASE SHALL BE SECURELY MOUNTED TO THE ROADWAY SURFACE. THE POSTS SHALL BE REMOVABLE FROM THE BASES TO PERMIT REPLACEMENT OF DAMAGED UNITS AS REQUIRED.

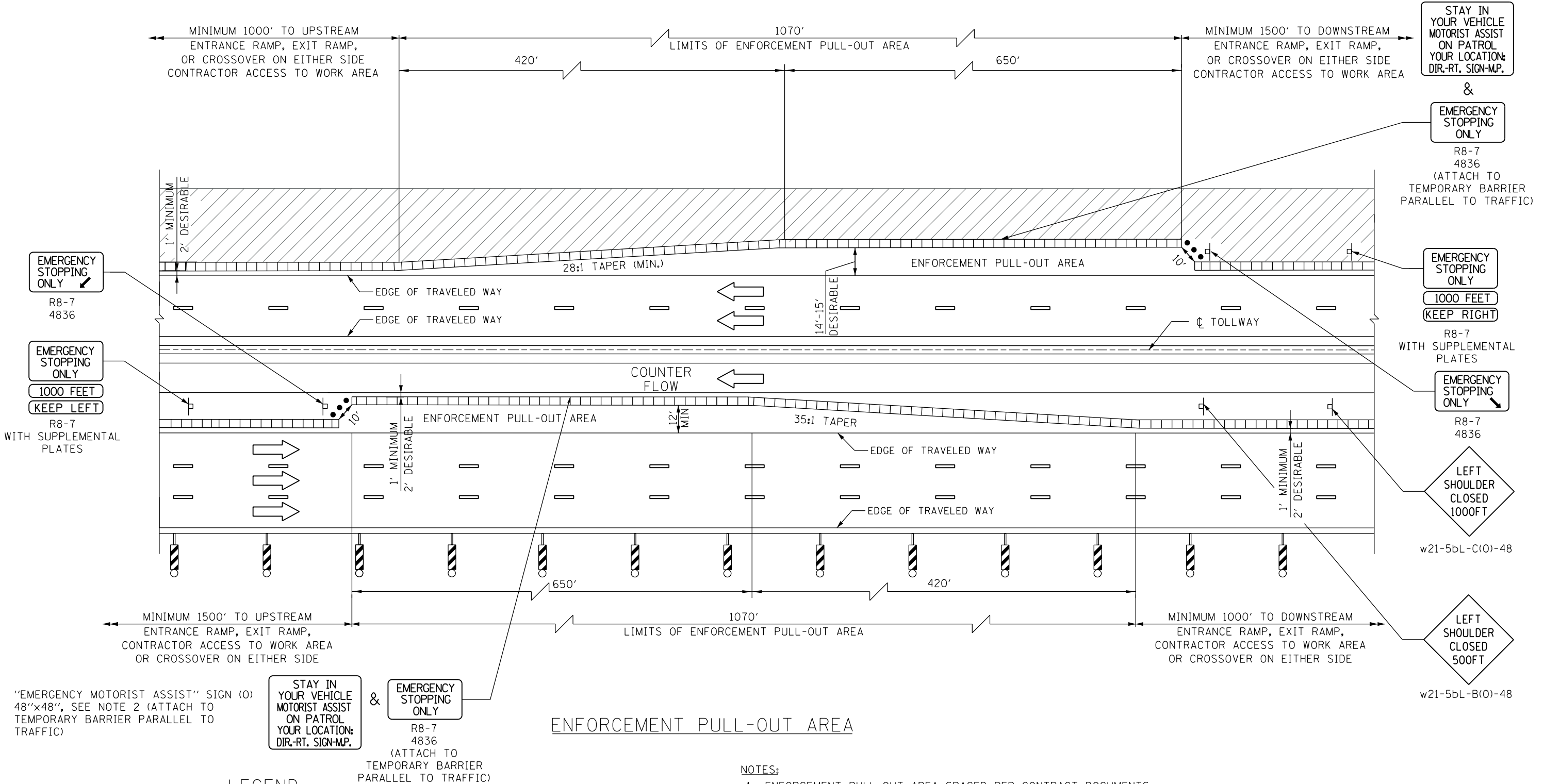


*Paul Kovacs*  
APPROVED ..... DATE 2-7-2012  
CHIEF ENGINEER

DATE	REVISIONS
11-1-2012	REVISED LENGTH OF PULL-OUT AREA
3-1-2013	REVISED "EMERGENCY MOTORIST ASSIST" SIGN NOTE.
3-31-2014	ADDED ENFORCEMENT PULLOUT AREA

PULL-OUT AREA  
STANDARD E7-03

"EMERGENCY MOTORIST ASSIST" SIGN (O)  
48"x48", SEE NOTE 2 (ATTACH TO  
TEMPORARY BARRIER PARALLEL TO  
TRAFFIC)



LEGEND



TEMPORARY CONCRETE BARRIER  
WITH BARRIER DELINEATORS ON  
TRAFFIC SIDE



WORK AREA



VERTICAL PANELS WITH STEADY  
BURNING LIGHTS @ 100 FT  
CENTERS ALONG ROADWAY  
(TANGENT) AND 50 FT CENTERS  
ALONG TAPERS.



FLEXIBLE DELINEATOR POSTS



DIRECTION OF TRAFFIC FLOW



CONSTRUCTION SIGN ON SUPPORT  
PER TOLLWAY STANDARD UNLESS  
NOTED.

NOTES:

1. ENFORCEMENT PULL-OUT AREA SPACED PER CONTRACT DOCUMENTS.
2. CONSTRUCTION MANAGER (CM) TO DETERMINE EMERGENCY ASSIST SIGN'S INFORMATION FOR DIRECTION-ROUTE SIGN-MILEPOST ONCE THE LOCATION HAS BEEN ACCEPTED.
3. A 1'-0" MINIMUM/2'-0" DESIRABLE SHY DISTANCE SHALL BE PROVIDED, MEASURED BETWEEN EDGE OF PAVEMENT LANE MARKING TO THE EDGE OF THE TRAFFIC CONTROL DEVICE.
4. FLEXIBLE DELINEATORS TO BE 48" IN HEIGHT ABOVE BASE, TUBULAR POSTS (ORANGE) WITH 360 DEGREES FULL VIEW TWO-4" FLOURESCENT ORANGE REFLECTORIZED TAPE BANDS. FLEXIBLE DELINEATORS SHALL BE CAPABLE OF BENDING UNDER REPEATED IMPACTS AND RETURN TO AN UPRIGHT POSITION WITHOUT DAMAGE TO THE IMPACTING VEHICLE OR THE DELINEATORS. THE DELINEATOR'S BASE SHALL BE SECURELY MOUNTED TO THE ROADWAY SURFACE. THE POSTS SHALL BE REMOVABLE FROM THE BASES TO PERMIT REPLACEMENT OF DAMAGED UNITS AS REQUIRED.

*Paul Kovacs*  
APPROVED ..... CHIEF ENGINEER ..... DATE 2-7-2012

PULL-OUT AREA

STANDARD E7-03